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RESEARCH ARTICLE

Improved Backstepping Adaptive Control of Dual-motor Driving Servo System with Backlash Based on Fuzzy Parameter Approximation

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Abstract: Aiming at the control problem of dual-motor driving servo system with backlash nonlinearity, a model for the system is introduced. Two adaptive fuzzy systems were used to approximate the nonlinear part and unknown parameters in system online, to avoid the complex calculation in deducing the adaptive law of each unknown parameter. By using improved backstepping approach and recursively selecting the Lyapunov function, introducing the virtual control quantity and the integration of position tracking error, an adaptive fuzzy controller with state feedback was designed, and its stability was analyzed. System response analysis and system robustness analysis were considered in simulation test for comparing the improved backstepping control with conventional backstepping control. Simulation results show that the improved backstepping control has better position tracking performance and robustness than conventional backstepping control. Finally, experimental analysis also validates the effectiveness and efficiency of the proposed control strategy.

Keywords: Backstepping adaptive control, Backlash nonlinearity, Dual-motor driving, Fuzzy approximation system, Robustness.

1. INTRODUCTION

Backlash nonlinearity widely exists in artillery turret system, radar, machine tools, robots, *etc.* In mechanical transmission system, the existence of backlash nonlinearity affects the dynamic performance and steady state accuracy of system [1]. Simultaneously, the mutual collision of gears can also produce severe oscillation and noise [2]. Hence, in order to weaken the adverse effect of backlash nonlinearity on system, the control strategy of backlash nonlinearity should be studied, which has important theoretical significance and engineering application value.

In domestic and foreign research results, a variety of nonlinear models have been established according to the different characteristics of backlash nonlinear, mainly including the hysteretic model [3], the dead-zone model [4, 5], and the impact model [6]. On the other hand, the control methods of system with backlash are being frequently developing, such as adaptive inverse method [7, 8], robust adaptive control [9 - 11], fuzzy logic control [12, 13], neural network control [14, 15] and so on. In recent years, backlash nonlinearity compensation strategies have also been studied by many scholars. Jozef [16] adopted a three-block cascade model to identify the parameters of nonlinear dynamic systems with input saturation and output backlash. In [17], aiming at a class of periodically time-varying systems with input backlash, an adaptive controller is designed. In [18], for a class of time-varying nonlinear systems with input backlash, an iterative learning control method is proposed. In [19], a nonlinear control system considering the uncertainties of the backlash of nonlinear plants is proposed. A robust nonlinear control system is designed. The

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effectiveness of the proposed system is confirmed by simulations. In [20], by applying the ER damper to the DD motor system, it is possible to obtain mechanical damping and to realize a high servo gain in the motion control. And the effectiveness of the proposed system is confirmed experimentally. In [21], a new switched reluctance motor for hybrid motion control is presented. Accordance of experimental values with the FEA results certifies the performance and applicability of the motor. However [16 - 21], backstepping control strategy has not been used.

Backstepping adaptive control has the features of simple algorithm and strong robustness, and has been applied successfully in some practical industries and aerospace control systems, the algorithm itself has high maturity. In [22], a double degree freedom backstepping control method is proposed for position tracking of rocket launcher. The simulation and experiment results show that the proposed approach can guarantee the response speed and control accuracy and has a strong robustness for the load disturbance and parameter perturbation. In [23], a backstepping controller is proposed for blended control missile. Simulation results demonstrate the superiority and effectiveness of the control scheme. Geng Bao-Liang, *et al.* [24] investigated the prescribed performance backstepping control problem for a class of uncertain strict-feedback nonlinear systems whose control gains are unknown functions. The designed controller guarantees that the prescribed transient and steady state error bounds are satisfied and all state variables are bounded. The effectiveness of the proposed scheme is validated by simulation. Zong Q, *et al.* [25] designed a robust adaptive backstepping control scheme of flexible air-breathing hypersonic vehicle with input constraint and aerodynamic uncertainty. The simulation results validate the effectiveness of proposed control strategy. However, all the backstepping control strategies used in [22 - 25] are conventional. In addition, backstepping control is rarely used alone, and is usually used in conjunction with other control methods. In [26 - 28], backstepping control in conjunction with fuzzy control, namely backstepping fuzzy control, has been successfully applied in nonlinear system. But the controlled object is not dual-motor driving servo system. In [5], backstepping control has been used in servo system with backlash, but the servo system is single-motor driving system and the backstepping algorithm is also conventional. Moreover, single-motor driving system has been unable to meet the needs of many high-power occasions.

In this paper, aiming at the dual-motor driving servo system, an improved backstepping control strategy is proposed introducing the integration of position tracking error so as to ensure system tracking error asymptotically stable which tends to zero better under the condition of uncertain system model. Two fuzzy approximation systems are introduced in the process of designing backstepping controller, which not only saves the trouble of deducing the adaptive law of each unknown parameter, but also avoids the problem of multiple derivations in backstepping design, weakening greatly the complexity of the controller design.

This paper is organized as follows: system modeling is given in Section 2. The design of backstepping controller is presented in Section 3. Simulation analysis and experimental analysis in Section 4 and Section 5 to show the effectiveness of the proposed strategy. Section 6 concludes this paper.

2. SYSTEM MODELING

The schematic diagram of dual-motor driving servo system is shown in Fig. (1). O_0 is driven-subsystem, O_1 and O_2 are driving-subsystems.

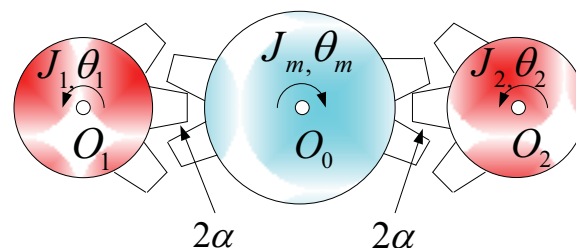


Fig. (1). The schematic diagram of dual-motor driving servo system.

Assumption 1: In the control process, driven-subsystem O_0 contacts with O_1 and O_2 alternatively. It was guaranteed by exerting two bias torques on O_0 from the output terminal of O_1 and O_2 respectively. The bias torques are equal and opposite. The block diagram of dual-motor driving servo system is shown in Fig. (2).

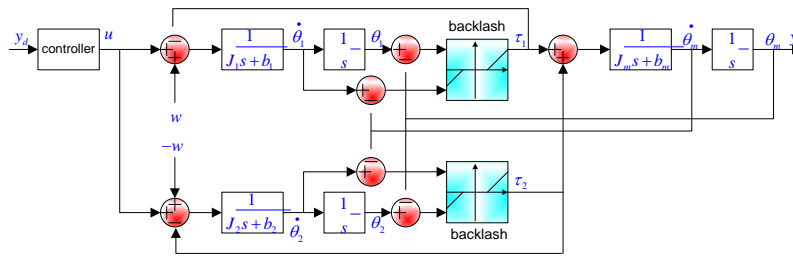


Fig. (2). The block diagram of dual-motor driving servo system.

According to [29], the state equation of system can be expressed as follows:

$$\begin{cases} \bullet \\ x_1 = x_2 \\ \bullet \\ x_2 = -a_1 x_2 + a_3 \sum_{i=1}^2 \tau_i \\ \bullet \\ x_{3i} = x_{4i} \\ \bullet \\ x_{4i} = -a_0 x_{3i} - (a_0 - a_1) x_2 \rho + a_2 (u(t) - (-1)^i w) \rho \\ \quad - (a_2 + a_3) \tau_i \rho + 8r^2 \alpha \dot{z}_i \varpi \\ \bullet \\ y = x_1 \end{cases} \quad (1)$$

where $a_0 = \frac{b_i}{J_i}$, $a_1 = \frac{b_m}{J_m}$, $a_2 = \frac{1}{J_i}$, $a_3 = \frac{1}{J_m}$, $\rho = 1 - 8r\alpha \frac{e^{-r\alpha}}{(1 + e^{-r\alpha})^2}$, $\varpi = \frac{e^{-rz_i}(1 - e^{-rz_i})}{(1 + e^{-rz_i})^3}$

In practical system, J_i , J_m , b_i , b_m , k and c are uncertain because they are affected by temperature, lubrication and material wear. They are all regarded as unknown parameters in the process of controller design. The goal of this paper is to design adaptive controller so as to make system output y asymptotically stable tracking the expected output y_d , namely $\lim_{t \rightarrow \infty} |y - y_d| = 0$.

3. BACKSTEPPING ADAPTIVE CONTROL BASED ON FUZZY PARAMETER APPROXIMATION

From eqs.(1), it can be seen that O_1 and O_2 are parallel relationship, and they are connected in series with O_0 . In this section, the control variable of each subsystem is recursively selected by backstepping control strategy. Two fuzzy logic systems are used to approximate nonlinear component including unknown parameters.

Assumption 2: System parameters $\theta_i(t)$, $\theta_m(t)$, $\dot{\theta}_i(t)$ and $\dot{\theta}_m(t)$ are all measurable.

Assumption 3: Parameters J_i , J_m , k and c are bounded:

$$0 < J_{i \min} \leq J_i \leq J_{i \max}, \quad 0 < J_{m \min} \leq J_m \leq J_{m \max}, \quad 0 < k_{\min} \leq k \leq k_{\max}, \quad 0 < c_{\min} \leq c \leq c_{\max}.$$

Assumption 4: If $z_i(t)$ is bounded, then x_{3i} and x_{4i} are all bounded. Suppose $x_{3i \min} \leq x_{3i} \leq x_{3i \max}$, $x_{4i \min} \leq x_{4i} \leq x_{4i \max}$.

3.1. Fuzzy Approximation System

In order to not only satisfy the adaptive unknown parameters and the tracking accuracy of system, but also to avoid the complex calculation of each parameter's adaptive law in backstepping process, two adaptive fuzzy systems are employed to approximate the nonlinear part in system [30].

Using the following fuzzy system:

$$f(x) = \sum_{l=1}^M \xi_l(x) \theta_l = \theta^T \xi(x) \quad (2)$$

where $f(x)$ is the output of fuzzy system, $x^T = (x_1, x_2, \dots, x_n)^T$ is the input of fuzzy system, M is the total number of fuzzy rules, $\theta = (\theta_1, \theta_2, \dots, \theta_n)^T$ is adjustable parameter vector, $\xi^T(x) = (\xi_1(x), \xi_2(x), \dots, \xi_n(x))^T$ is fuzzy basis function, its definition is as follows:

$$\xi_l(x) = \frac{\prod_{i=1}^n \mu_{A_i^l}(x_i)}{\sum_{l=1}^M \prod_{i=1}^n \mu_{A_i^l}(x_i)} \tag{3}$$

where $\mu_{A_i^l}(x_i)$ is membership function. By the almighty approximating theorem, it can be seen that this fuzzy system can approximate any degree of accuracy to any continuous function in a compact domain.

3.2. Controller Design

Step 1: Define position tracking error e_1 as:

$$e_1 = y - y_d = x_1 - y_d$$

where $y_d = \theta_d^*(t)$ is desired position output.

The derivative of e_1 is:

$$\dot{e}_1 = \dot{x}_1 - \dot{y}_d = x_2 - \dot{y}_d$$

Choose the following control Lyapunov function(CLF):

$$V_1 = \frac{1}{2} e_1^2$$

Its derivative is:

$$\dot{V}_1 = e_1 \dot{e}_1 = e_1(x_2 - \dot{y}_d)$$

Let e_2 be virtual control variable, suppose the expectation of x_2 is η_1 , define the error between x_2 and η_1 is e_2 , namely:

$$e_2 = x_2 - \eta_1$$

if,

$$\eta_1 = -k_1 e_1 + \dot{y}_d - k_0 \int_0^t e_1(\tau) d\tau$$

then,

$$\dot{V}_1 = e_1(e_2 + \eta_1 - \dot{y}_d) = e_1(e_2 - k_1 e_1 + \dot{y}_d - k_0 \int_0^t e_1(\tau) d\tau - \dot{y}_d) = -k_1 e_1^2 + e_1 e_2 - k_0 e_1 A$$

where $k_0 > 0, k_1 > 0$ are adjustable parameters, A is the integral of position tracking error, $A = \int_0^t e_1(\tau) d\tau$.

The purpose of A is to ensure that system position tracking error which is asymptotically stable can tend to zero under the condition of uncertain system model.

Step 2: Let $x_{31} + x_{32}$ be virtual control variable, augmented CLF V_2 can be chosen as follows.

$$V_2 = V_1 + \frac{J_m}{2k} e_2^2 + \frac{1}{2} k_0 A^2$$

Its derivative is:

$$\dot{V}_2 = \dot{V}_1 + \frac{J_m}{k} e_2 \dot{e}_2 + k_0 A e_1(t) = -k_1 e_1^2 + e_2 \left[\sum_{i=1}^2 x_{3i} - \frac{b_m}{k} x_2 - \frac{J_m}{k} \dot{\eta}_1 + e_1 + \frac{c}{k} \sum_{i=1}^2 x_{4i} \right] = -k_1 e_1^2 + e_2 \left[\sum_{i=1}^2 x_{3i} - N_1 + \frac{c}{k} \sum_{i=1}^2 x_{4i} \right] \quad (4)$$

According to assumption 3~4, it can be seen that:

$$\frac{c}{k} \sum_{i=1}^2 x_{4i} \leq \frac{2c_{\max}}{k_{\min}} x_{4i \max} = d_1$$

where $d_1 > 0$ is a constant.

In eqs.(4), nonlinear function N_1 is:

$$N_1 = \frac{b_m}{k} x_2 + \frac{J_m}{k} \dot{\eta}_1 - e_1$$

N_1 contains unknown parameters b_m, J_m, k , an adaptive fuzzy system is available to approach them:

$$N_1 = \theta_1^{*T} \xi(\bar{e}_1) + \varepsilon_1 \quad (5)$$

where θ_1^* is ideal approximation parameter, ε_1 is minimum approximation error, $\bar{e}_1 = (e_1, e_2)^T$ is the input error vector of fuzzy system.

Suppose the expectation of $x_{31} + x_{32}$ is η_2 , define error variable e_3 as follows:

$$e_3 = x_{31} + x_{32} - \eta_2 \quad (6)$$

if,

$$\eta_2 = \hat{\theta}_1^T \xi(\bar{e}_1) - k_2 e_2 - \frac{d_1^2 e_2}{4\varepsilon_{d1}} \quad (7)$$

where $\hat{\theta}_1$ is fuzzy estimate parameter, $k_2' = k_2 + \frac{d_1^2}{4\varepsilon_{d1}} > 0$ is adjustable parameter, $-\frac{d_1^2 e_2}{4\varepsilon_{d1}}$ is robust control term, $\varepsilon_{d1} > 0$.

Then we can get:

$$e_2 \left[-\frac{d_1^2 e_2}{4\varepsilon_{d1}} + \frac{c}{k} \sum_{i=1}^2 x_{4i} \right] \leq -\frac{d_1^2 e_2^2}{4\varepsilon_{d1}} + |e_2| d_1 \leq \varepsilon_{d1} \quad (8)$$

Substituting eqs.(5-8) into eq.(4), we can get:

$$\dot{V}_2 \leq -k_1 e_1^2 - k_2 e_2^2 + e_2 e_3 + e_2 [\hat{\theta}_1^T \xi(e_1) - \varepsilon_1] + \varepsilon_{d1} \quad (9)$$

where $\tilde{\theta}_1^T = \hat{\theta}_1^T - \theta_1^{*T}$ is the parameter estimation error.

Step 3: Let $x_{41} + x_{42}$ be virtual control variable, augmented CLF V_3 can be chosen as follows:

$$V_3 = V_2 + \frac{1}{2} e_3^2$$

Its derivative is,

$$\dot{V}_3 \leq -k_1 e_1^2 - k_2 e_2^2 + e_2 [\tilde{\theta}_1^T \xi(\bar{e}_1) - \varepsilon_1] + e_3 (e_2 + x_{41} + x_{42} - \dot{\eta}_2) + \varepsilon_{d1} \quad (10)$$

Suppose the expectation of $x_{41} + x_{42}$ is η_3 , define error variable e_4 as follows:

$$e_4 = x_{41} + x_{42} - \eta_3 \tag{11}$$

if,

$$\dot{\eta}_3 = -k_3 e_3 - e_2 + \dot{\eta}_2 \tag{12}$$

where $k_3 > 0$ is adjustable parameter.

then we can get eq.(13) after substituting eqs.(11), (12) into eq.(10).

$$\dot{V}_3 \leq -k_1 e_1^2 - k_2 e_2^2 - k_3 e_3^2 + e_3 e_4 + e_2 [\hat{\theta}_1^T \xi(\bar{e}_1) - \varepsilon_1] + \varepsilon_{d1} \tag{13}$$

Step 4: We chose augmented CLF V_4 as follows:

$$V_4 = V_3 + \frac{J_1 J_2}{2(J_1 + J_2)} e_4^2$$

Its derivative is,

$$\dot{V}_4 \leq -k_1 e_1^2 - k_2 e_2^2 - k_3 e_3^2 + e_2 [\hat{\theta}_1^T \xi(\bar{e}_1) - \varepsilon_1] + \varepsilon_{d1} + e_4 \times [\rho u(t) - N_2 - \frac{J_1 J_2}{J_1 + J_2} \sum_{i=1}^2 (\frac{\rho k (J_i + J_m)}{J_i J_m} x_{3i})] \tag{14}$$

According to assumption 3~4, it can be seen that:

$$\frac{J_1 J_2}{J_1 + J_2} \sum_{i=1}^2 (\frac{\rho k (J_i + J_m)}{J_i J_m} x_{3i}) \leq k_{\max} \frac{J_{i \max}^2 (J_{i \max} + J_{m \max})}{J_{i \min}^2 J_{m \min}} \times x_{3i \max} = d_2$$

where $|\rho| < 1$, $d_2 > 0$ is a constant.

In eq.(14), nonlinear function N_2 is:

$$N_2 = \frac{J_1 J_2}{J_1 + J_2} (\sum_{i=1}^2 (\frac{\rho c (J_i + J_m)}{J_i J_m} x_{4i})) + \sum_{i=1}^2 \frac{b_i}{J_i} x_{3i} + \sum_{i=1}^2 (\frac{b_i}{J_i} - \frac{b_m}{J_m}) \rho x_2 - (\frac{J_2 - J_1}{J_1 J_2}) w \rho - 16r^2 \alpha \dot{z}_i \varpi - \dot{\eta}_3 - e_3$$

N_2 contains unknown parameters b_m, J_m, b_i, J_i, c , an adaptive fuzzy system is available to approach them:

$$N_2 = \theta_2^{*T} \xi(\bar{e}_2) + \varepsilon_2 \tag{15}$$

where θ_2^* is ideal approximation parameter, ε_2 is minimum approximation error, $\bar{e}_2 = (e_3, e_4)^T$ is the input error vector of fuzzy system.

If we choose control input $u(t)$ and the adaptive law of $\hat{\theta}_1, \hat{\theta}_2$ as follows:

$$u(t) = \frac{1}{\rho} [\hat{\theta}_2^T \xi(\bar{e}_2) - k_4 e_4 - \frac{d_2^2 e_4}{4\varepsilon_{d2}}] \tag{16}$$

$$\dot{\hat{\theta}}_1 = \Gamma_1 \xi(\bar{e}_1) e_2 - 2\hat{\theta}_1 \tag{17}$$

$$\dot{\hat{\theta}}_2 = \Gamma_2 \xi(\bar{e}_2) e_4 - 2\hat{\theta}_2 \tag{18}$$

where $\hat{\theta}_1, \hat{\theta}_2$ are fuzzy estimate parameters, $k_4' = k_4 + \frac{d_2^2}{4\varepsilon_{d2}} > 0$ is adjustable parameter, $-\frac{d_2^2 e_4}{4\varepsilon_{d2}}$ is robust control

term, $\varepsilon_{d2} > 0$, Γ_1 and Γ_2 are all positive definite diagonal matrixes.

Then in the same way as eq.(13), we have:

$$e_4 \left[-\frac{d_2^2 e_4}{4\varepsilon_{d2}} - \rho k \left(1 + \frac{J_i}{J_m} \right) \sum_{i=1}^2 x_{3i} \right] \leq -\frac{d_2^2 e_4^2}{4\varepsilon_{d2}} + |e_4| d_2 \leq \varepsilon_{d2} \tag{19}$$

Substituting eqs.(15), (16), (19) into eq.(14), we can get:

$$\dot{V}_4 \leq -k_1 e_1^2 - k_2 e_2^2 - k_3 e_3^2 - k_4 e_4^2 + e_2 [\tilde{\theta}_1^T \xi(\bar{e}_1) - \varepsilon_1] + e_4 [\tilde{\theta}_2^T \times \xi(\bar{e}_2) - \varepsilon_2] + \varepsilon_{d1} + \varepsilon_{d2} \tag{20}$$

where $\tilde{\theta}_2^T = \hat{\theta}_2^T - \theta_2^{*T}$ is parameter estimation error.

3.3. Stability Analysis

Theorem 1: The error variable $e = (e_1, e_2, e_3, e_4)$ of the closed-loop system containing controlled object eq.(1), control input eq.(16) and adaptive law eqs.(17), (18) is bounded. Simultaneously, e converges to a sufficient small neighborhood of the origin according to the exponential law.

Proof: We choose augmented CLF V_5 as follows:

$$V_5 = V_4 + \frac{1}{2} \tilde{\theta}_1^T \Gamma_1^{-1} \tilde{\theta}_1 + \frac{1}{2} \tilde{\theta}_2^T \Gamma_2^{-1} \tilde{\theta}_2 \tag{21}$$

We can calculate the derivative of V_5 according to eqs.(17), (18), (20):

$$\begin{aligned} \dot{V}_5 &\leq -\sum_{i=1}^4 k_i e_i^2 - e_2 \varepsilon_1 - e_4 \varepsilon_2 + 2\theta_1^{*T} \Gamma_1^{-1} \hat{\theta}_1 - 2\hat{\theta}_1^T \Gamma_1^{-1} \hat{\theta}_1 + 2\theta_2^{*T} \Gamma_2^{-1} \hat{\theta}_2 - 2\hat{\theta}_2^T \Gamma_2^{-1} \hat{\theta}_2 + \varepsilon_{d1} + \varepsilon_{d2} \\ &\leq -\sum_{i=1}^4 k_i e_i^2 - e_2 \varepsilon_1 - e_4 \varepsilon_2 - \frac{1}{2} \tilde{\theta}_1^T \Gamma_1^{-1} \tilde{\theta}_1 + 2\theta_1^{*T} \Gamma_1^{-1} \theta_1^* - \frac{1}{2} \tilde{\theta}_2^T \Gamma_2^{-1} \tilde{\theta}_2 + 2\theta_2^{*T} \Gamma_2^{-1} \theta_2^* + \varepsilon_{d1} + \varepsilon_{d2} - k_0^2 A^2 + k_0^2 A^2 \\ &\leq -d_0 V_5 + \varepsilon_0 \end{aligned} \tag{22}$$

where,

$$d_0 = \min \left\{ 2k_1, \frac{2kk_2}{J_m}, 2k_3, \frac{2k_4(J_1 + J_2)}{J_1 J_2}, 2k_0, 1 \right\} \quad \varepsilon_0 = 2\theta_1^{*T} \Gamma_1^{-1} \theta_1^* + 2\theta_2^{*T} \Gamma_2^{-1} \theta_2^* + \varepsilon_{d1} + \varepsilon_{d2} + k_0^2 A^2$$

Calculating the integral on both sides of eq.(22), we have:

$$V_5(t) \leq e^{-d_0 t} V_5(0) + \frac{\varepsilon_0}{d_0} (1 - e^{-d_0 t})$$

According to eq.(21), we have:

$$\begin{aligned} e_1^2(t) &\leq 2V_5(t), \quad \lim_{t \rightarrow \infty} e_1(t) \leq \sqrt{\frac{2\varepsilon_0}{d_0}} \\ e_2^2(t) &\leq \frac{2k}{J_m} V_5(t), \quad \lim_{t \rightarrow \infty} e_2(t) \leq \sqrt{\frac{2k\varepsilon_0}{J_m d_0}} \\ e_3^2(t) &\leq 2V_5(t), \quad \lim_{t \rightarrow \infty} e_3(t) \leq \sqrt{\frac{2\varepsilon_0}{d_0}} \\ e_4^2(t) &\leq \frac{2(J_1 + J_2)}{J_1 J_2} V_5(t), \quad \lim_{t \rightarrow \infty} e_4(t) \leq \sqrt{\frac{2(J_1 + J_2)\varepsilon_0}{J_1 J_2 d_0}} \end{aligned}$$

According to almighty approaching theorem, we can suppose $|e_1| \leq c_2$ and $|e_2| \leq c_2$, where c_1 and c_2 are both very small positive constants. If the condition of adjustable parameters k_1, k_2, k_3, k_4 is chosen, we can choose very small, c_1, c_2, Γ_1^{-1} and Γ_2^{-1} to ensure that ϵ is sufficiently small, which can ensure that the error variable $e = (e_1, e_2, e_3, e_4)$ converges to a sufficient small neighborhood of the origin according to the exponential law.

4. SIMULATION

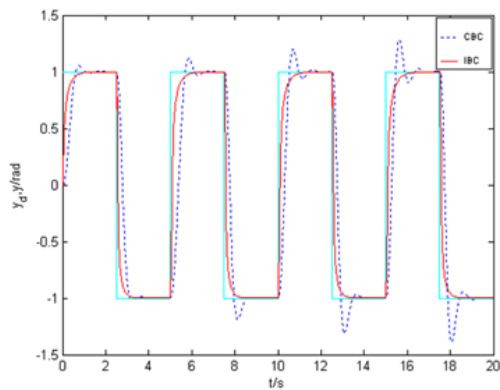
System physical parameters are defined in Table 1:

Table 1. System physical parameters.

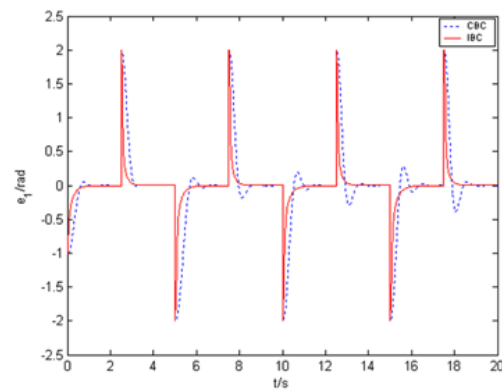
J_1, J_2	0.185kg.m ²
J_m	0.028kg.m ²
b_1, b_2	1.2N.m.s/rad
b_m	1.3N.m.s/rad
k	[560 + 2sin(πt)]N.m/rad
c	[0.15 + 0.01sin(πt)]N.m/rad
α	0.5rad

In simulation, we choose the design parameters as follows:

$$k_0 = 0.8, k_1 = 5.6, k'_2 = 0.37, k_3 = 18, k'_4 = 20.$$



(a) System response for square wave signal.



(b) Tracking error for square wave signal.

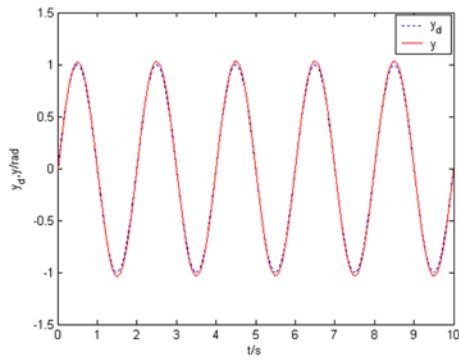
Fig. (3). System response and tracking error for square wave signal.

The following simulation graphics are the comparison charts of conventional backstepping control(CBC) and the improved backstepping control(IBC).

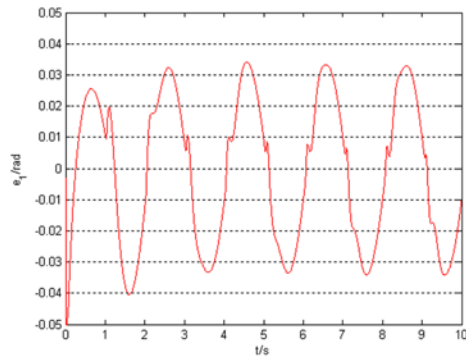
4.1. System Response Analysis

Fig. (3a) is the system response curve for square wave signal input. Fig. (3b) is the tracking error curve for square wave signal.

Figs. (4a & 5a) are the system response curves for sinusoidal signal input by using CBC and IBC, respectively. Figs. (4b & 5b) are the tracking error curves for sinusoidal signal by using CBC and IBC, respectively. From Figs. (3-5), it can be seen that the system has poorer tracking performance and larger tracking error when using CBC. In Fig. (3a), the response overshoot is larger and larger indicating the poorer stability of CBC. But the system can achieve better tracking performance and smaller tracking error when using IBC.

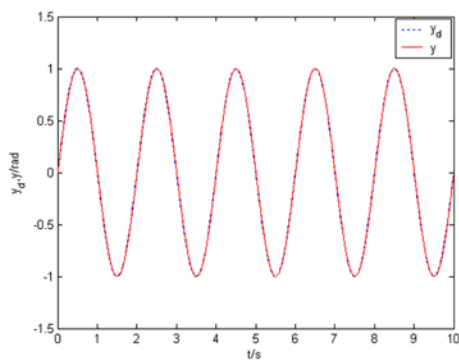


(a) System response for sinusoidal signal.

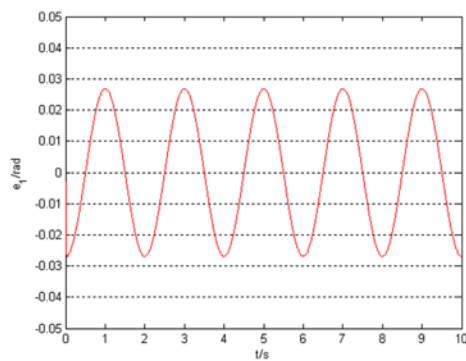


(b) Tracking error for sinusoidal signal.

Fig. (4). System response and tracking error for sinusoidal signal using CBC.



(a) System response for sinusoidal signal.



(b) Tracking error for sinusoidal signal.

Fig. (5). System response and tracking error for sinusoidal signal using IBC.

4.2. System Robustness Analysis

In Fig. (6), 5N·m disturbance signal is applied to system at 5s, the system has frequent oscillation process and needs more time to achieve asymptotically stable tracking process again when using CBC. But the system has nearly no oscillation and needs less time to achieve asymptotically stable tracking process again when using IBC. In Figs. (7 & 8), 20N·m disturbance signal is applied to the system at 5s, the system not only has a larger fluctuation at 5s but also the tracking performance becomes worse after 5s when using CBC. But the system tracking performance does not become worse after 5s, but only has a smaller fluctuation at 5s when using IBC. Thus, IBC has better robustness than CBC.

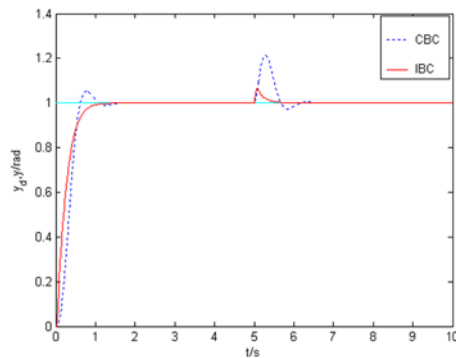


Fig. (6). System step response containing disturbance.

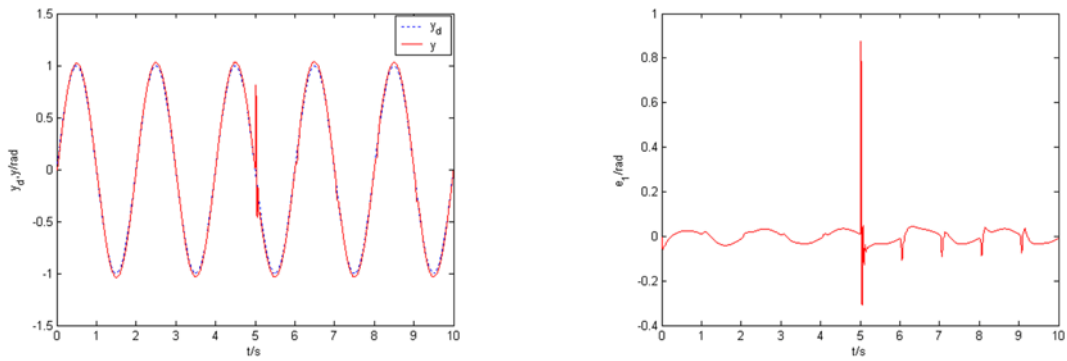


Fig. (7). System response and tracking error for sinusoidal signal using CBC when disturbance exists.

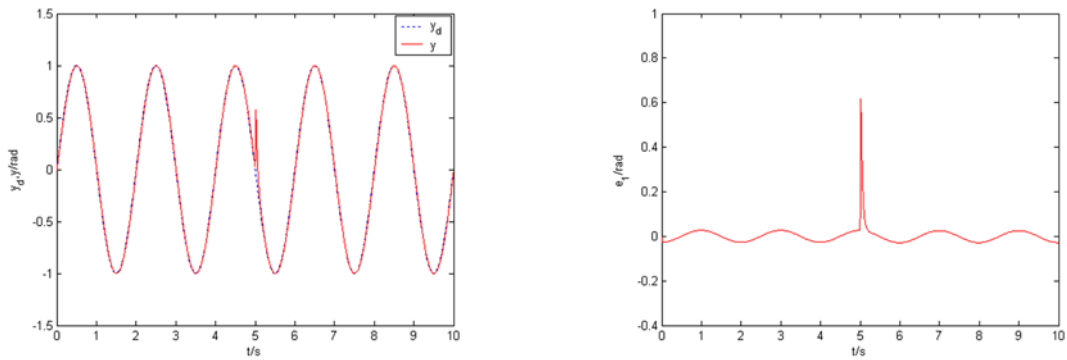


Fig. (8). System response and tracking error for sinusoidal signal using IBC when disturbance exists.

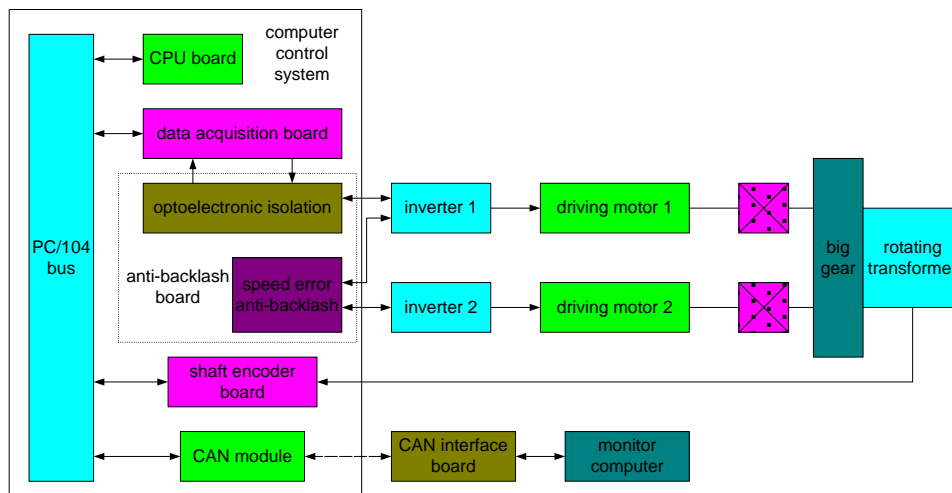


Fig. (9). The overall structure of dual-motor driving servo system.

5. EXPERIMENTAL ANALYSIS

The overall structure of dual-motor driving servo system is shown in Fig. (9). Motor is the M-405-C-A1 type produced in Tianjin Cole Morgan Industrial Co., Ltd. Driver is the BDS4 type also produced in Tianjin Cole Morgan Industrial Co., Ltd. Multifunctional data acquisition board is the ADT-700 type. Anti-backlash board and shaft encoder

board are all self-developed, and domestic shaft encoding chip KXSZ19 is chosen. Rotating transformer is the 110XFSW008 type. System backlash is 4mil(mil is angle unit, 360 degree is equal to 6000mil). System performance index is as follows.

1) When step signal input is 1000mil, overshoot is less than 4%, regulating time is less than 0.8s, steady state error is less than 10mil;

2)When sinusoidal signal input is 1000mil/s, 1000mil/, steady state error is less than 5mil.

Fig. (10) is 1000mil step response curve. In Fig. (10a), we can see that overshoot is about 15%, regulating time is about 1.5s, the maximum steady state error is about 20mil. But in Fig. (10b), overshoot is about 0.2%, regulating time is about 0.5s, the maximum steady state error is about 6mil. Fig. (11) is 1000mil/s, 1000mill/ s² sinusoidal response error curve. In Fig. (11a), the maximum steady state error is about 7.4mil. But in Fig. (11b), the maximum steady state error is 2.1mil.

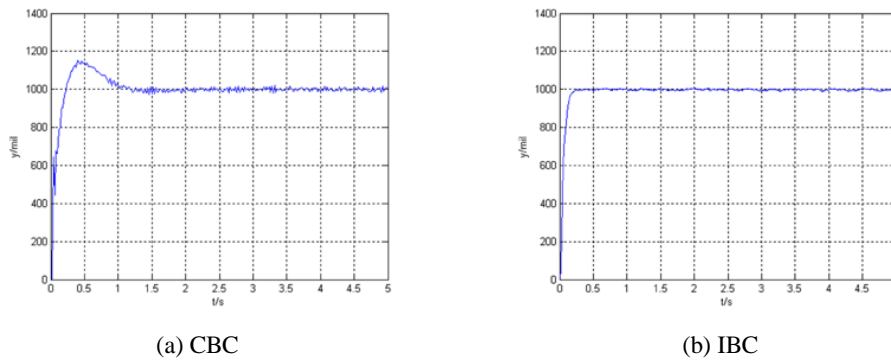


Fig. (10). Step response curve.

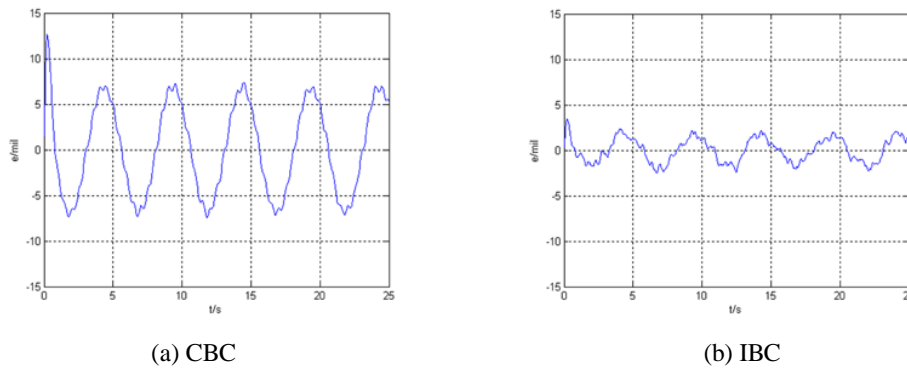


Fig. (11). Sinusoidal response error curve.

6. CONCLUSION

In this paper, the improved backstepping adaptive controller of dual-motor driving servo system with backlash based on fuzzy parameter approximation was designed. Through the analysis of square wave and sinusoidal signal response of system, it can be seen that the system has better tracking performance and smaller tracking error when using IBC. In Fig. (3a), the response overshoot is very small indicating better stability of IBC. In the analysis of system robustness, after the application of disturbance signal to system, it can be seen that the system has smaller oscillation and needs less time to achieve asymptotically stable tracking process again by using IBC. Consequently, the proposed control strategy has the characteristics of higher tracking accuracy, faster response speed, better stability, better robustness and adaptability than conventional backstepping control. But the existence of friction nonlinearity has not been considered in the system. Our future work will be considering the friction nonlinearity.

STATEMENT OF DISCLOSURE

The approach used in this article to solve similar motor-control problems have been taken from “Adaptive backstepping fuzzy control for servo systems with backlash,” *Control Theory & Applications*, vol. 30, no.2, pp. 254-260, 2013.

CONFLICT OF INTEREST

The authors confirm that this article content has no conflict of interest.

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